

shp 2462

Work Order ID 56410

February 23, 2010 10:14:35 AM

Page 1

Item ID: D4050-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 2/23/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/23/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4050

B

100

0.00



Brake NC

NC BRAKE

Memo

0.00

Brake NC

Punch per Dwg. D4050 and Spec Control Dwg D2638

SP 10/02/24

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Deburr

950/02/24

120

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

8.10/02/24

76

Work Order ID 56410

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Page 2

Item ID: D4050-3

Revision ID:

Item Name: Strut

Start Date: 2/23/10 Start Qty: 1.00

Required Date: 2/23/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

130



Powdercoat

Powder Coating

Operation
Description

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

Memo

START TIME: 10:45 AM
OVEN TEMPERATURE: 400°F
FINISH TIME: 11:15 AM

Set Up/
Run Hours

0.00

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

11113170

⇒ 10/04/21

ⓧ ⓧ

140



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

10-02-24

ⓧ ⓧ

150



Packaging

Packaging

Identify as per dwg & Stock Location: 154

Memo

0.00

0.00

10/04/21 ⓧ

Work Order ID 56410

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Item ID: D4050-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 2/23/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/23/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/24

MF

10-2-24

Picklist Print

February 23, 2010 10:14:34 AM

Page 1

Work Order ID: 56410



Parent Item: D4050-3



Parent Item Name: Strut

Start Date: 2/23/10

Required Date: 2/23/10

Comments: IPP RevA: new issue DD 10/01/05 verified by:EC IPP Rev:B as per dwg
revB DD 10.02.18 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.065		Purchased	No			110	f	208.3762	1.3061			



304 RD Tube .750 x .065W

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

208.3762

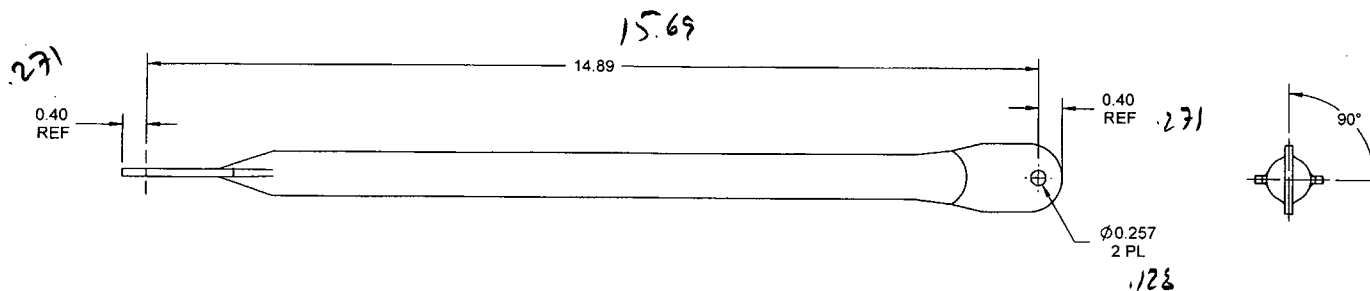
110113

108.3762

114002

100

1.5 SB 10/02/24 ①







8 D4050-3 STRUT

WLD 56410

RELEASED
2010-02-16

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS TUBE $\phi 0.750 \times 0.065$ WALL
REF DART SPEC M304TR0.750W.065
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.58 lbs
 - 8) PUNCH BOTH END PER SPEC CONTROL DRAWING D2638

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4050	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		STRUT	NTS
DATE	10.02.02	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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